



## Checklist-Glow plug installation

1. Where possible the removal of a glow plug should take place with the engine at operating temperature to assist in releasing the plug.
2. Carefully loosen the glow plug.
3. Remove any loose debris around the glow plug with compressed air.
4. Unscrew the old glow plug.
5. Remove any carbon deposits from the glow plug bore – with a reamer, if necessary, then clean and inspect the thread in the cylinder head.
6. Screw the glow plug in by hand until it seats in the cylinder head.
7. Set the torque wrench to the correct tightening torque.
8. Ensure that the socket of the torque wrench is correctly in line with the tightening nut of the glow plug and secure it.

